



Synthesis and characterization of Y-doped ZnAl₂O₄ spinels

Hanifi Kebiroğlu ^{1,*}, Ala Hamd Hssain ², Bahroz Kareem Mahmood ², Omer Kaygili ¹

¹ Department of Physics, Faculty of Science, Firat University, 23119, Elazig, Turkey

² Physics Department, College of Science, University of Halabja, 46018, Halabja, Iraq

* Corresponding author: Hanifi Kebiroğlu (hanifi007@hotmail.com)

ABSTRACT

Zinc aluminum oxide (ZnAl₂O₄) type spinel samples doped with Y at various amounts of 0, 5, 10, and 15 at.% were produced and characterized for this study. Both X-ray diffraction (XRD) and Fourier transform infrared (FTIR) analyses confirmed the formation of the ZnAl₂O₄ phase for all the samples. For the spinels doped with Y at the amounts of 10 and 15 at.%, the formation of the secondary phase of Y₂O₃ was detected. The average crystallite size, lattice constant, unit cell volume, and crystallinity were affected by Y content, as well as the morphology.

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1. INTRODUCTION

In terms of order and disorder, oxide spinels, which are a member of the ceramic family, are structurally rich materials [1]. Mg²⁺, Fe²⁺, Zn²⁺, or Mn²⁺ occupy the tetrahedral site, and B is a trivalent cation occupying the octahedral site, such as Al³⁺ or Fe³⁺ [2-4]. A well-known form of normal spinel is zinc aluminate or zinc aluminum oxide (ZnAl₂O₄), which has a face-centered cubic structure. These spinels are made up of O²⁻ anions arranged by Zn²⁺ cations in the tetrahedral sites and Al³⁺ cations in the octahedral sites [1,3]. Aluminum (Al) spinels are refractory materials that range in color from semitransparent to translucent and from colorless to gray, blue, brown, and black.

Zinc aluminates are commonly used in a variety of technical fields, including the laser and ceramic industries [1-3,5-8]. Furthermore, these materials have a high irradiation tolerance, which is one of the most attractive characteristics for nuclear waste type materials [1].

Co-precipitation [9], combustion [10], hydrothermal route [1,3,11], solid-state synthesis [1], electrospinning [11], microemulsion [12], microwave [13], mechanochemical synthesis [14], and sol-gel [15] are some of the preparation methods for ZnAl₂O₄ spinels that

have been recorded in the literature. Doping is a good way to get usable products with attractive properties, and lanthanides and transition metal ions have been used as dopants to accomplish this [3,5,11,12].

2. Materials and method

In the wet chemical synthesis of the samples, zinc nitrate hexahydrate (Zn(NO₃)₂·6H₂O), aluminum nitrate nonahydrate (Al(NO₃)₃·9H₂O), and yttrium (III) nitrate hexahydrate (Y(NO₃)₂·6H₂O) were used as the starting reagents and the distilled water was used as the solvent. The samples of ZnAl₂O₄, ZnAl_{1.9}Y_{0.1}O₄, ZnAl_{1.8}Y_{0.2}O₄, and ZnAl_{1.7}Y_{0.3}O₄ were prepared in this study. Using the nominal amounts of Zn(NO₃)₂·6H₂O, Al(NO₃)₃·9H₂O, and Y(NO₃)₂·6H₂O for each sample, the as-required solution was prepared in a flask having the volume of 100 mL. Afterward, the solution was poured into a beaker, and 10 mL of 0.5 M citric acid solution was dropped in this solution for each sample. The new solution was mixed in a magnetic stirrer at 80 °C for 3 h and was dried in an oven at 120 °C for 16 h. The as-dried powders were heated in an electric furnace at 1000 °C for 2 h.

A Bruker D8 Advance X-ray diffractometer was used to characterize the crystal structure of the as-produced spinel samples in the 2θ range of 20° - 80°

having a step size of 0.02° using $\text{CuK}\alpha$ radiation. A PerkinElmer Spectrum One spectrometer to record Fourier transform infrared (FTIR) spectra of the samples within the wavenumber range of $400\text{--}4000\text{ cm}^{-1}$ using the KBr method. The morphological investigations were carried out using a LEO EVO 40xVP scanning electron microscope (SEM) equipped with a Röntech xflash energy dispersive X-ray (EDX).

3. Results and discussion

3.1. XRD results

Fig. 1 shows the X-ray diffraction (XRD) patterns of the spinel samples. For all the samples, the existence of cubic zinc aluminum oxide or gahnite (ZnAl_2O_4 , JCPDS Pdf no: 05-0669) phase was observed. For the first two samples, no additional phase was observed. At the higher Y contents, the formation of the secondary phase of yttrium oxide (Y_2O_3 , JCPDS PDF No: 79-1716) was detected. The higher Y content caused the higher Y_2O_3 content, as seen from the results given in Table 1.

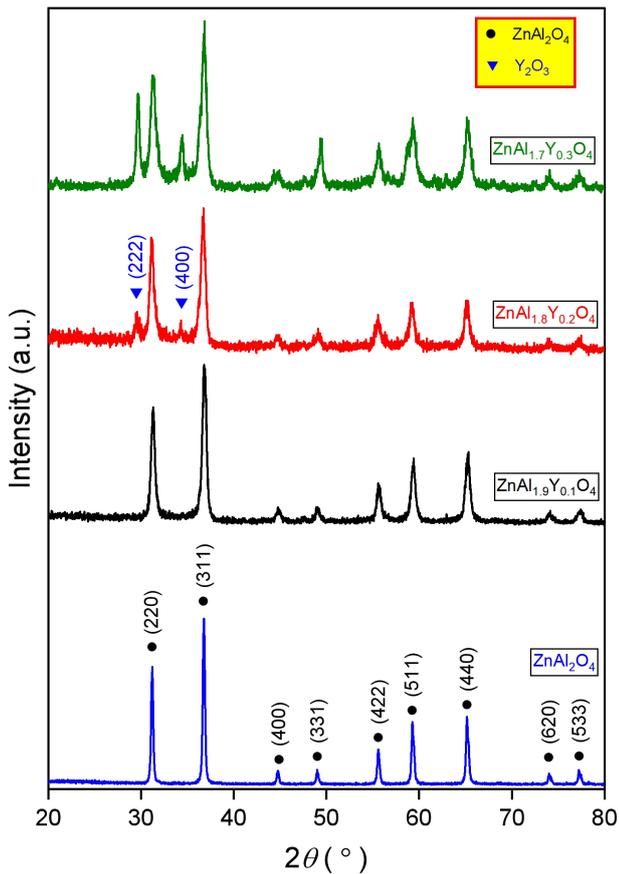


Fig. 1. XRD patterns of the un-doped and Y-doped samples

Using the as observed data belonging to the diffraction peaks of (220), (331), (400), (331), (442), (511), (440), (620) and (533) for the ZnAl_2O_4 phase, the average value of the crystallite size (t) for each spinel was calculated using the following Scherrer equation [16]:

$$t = \frac{0.9\lambda}{\beta \cos \theta} \quad (1)$$

here λ is the wavelength of incident X-rays, β is known as the full width at half maximum, and θ is the Bragg angle. The estimated values of this parameter were listed for each sample in Table 1.

The lattice parameter (a), unit cell volume (V), and crystallinity percent ($X_C\%$) were calculated using the following relations, respectively [16, 17]:

$$a = d\sqrt{h^2 + k^2 + l^2} \quad (2)$$

$$V = a^3 \quad (3)$$

$$X_C\% = \frac{\sum A_C}{\sum A_C + \sum A_A} \times 100 \quad (4)$$

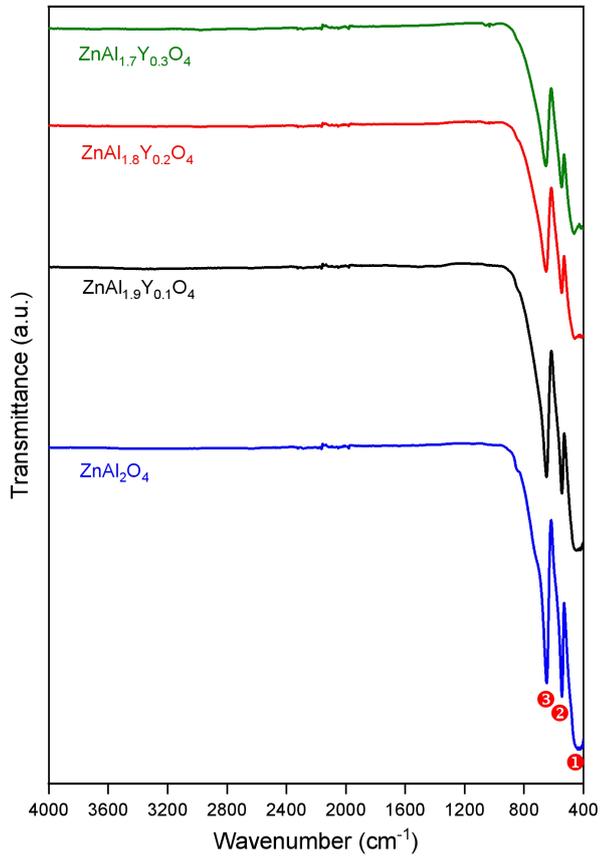
here h , k , and l are the Miller indices, d is the interplanar distance, and corresponds to the total areas under the crystal and amorphous peaks, respectively. As can be seen from the results in Table 1, the average value of the crystallite size decreases with the increasing Y amount. The crystallinity is affected by Y-content. The crystallinities of the Y-doped spinel samples were found to be lower than that of the un-doped sample. The lattice parameter and unit cell volume were also affected by the amount of Y.

3.1. FTIR results

FTIR spectrum for each spinel sample is illustrated in Fig. 2. For all the samples, there are three detected bands in their FTIR spectra. The as-observed band positions are also listed in Table 2. The addition of Y affects the band position and causes some shifts, indicating the influence of the additive of Y into the spinel structure, to the higher wavenumber positions. All these three bands are related to the ZnAl_2O_4 structure and assigned to the vibrational modes of the Zn-O (first), O-Al-O (second), and Al-O (third) bonds, respectively [18-20]. The second and third bonds are related to the AlO_6 in the octahedral coordination state, verifying the formation of the ZnAl_2O_4 structure for each sample [21,22].

Table 1. The calculated values of the lattice parameter, unit cell volume, and average crystallite size of the samples

Sample	Phase composition (%)			t (nm)	X_C %	a (nm)	V (nm) ³
	ZnAl ₂ O ₄	Y ₂ O ₃					
ZnAl ₂ O ₄	100	-		35	93.3	0.8098	0.531
ZnAl _{1.9} Y _{0.1} O ₄	100	-		32.3	85.3	0.8094	0.5303
ZnAl _{1.8} Y _{0.2} O ₄	93.9	6.1		27.7	83.2	0.8106	0.5236
ZnAl _{1.7} Y _{0.3} O ₄	88.5	11.5		22	85.8	0.8085	0.5285

**Fig. 2.** FTIR results of the samples**Table 2.** The as-observed band positions in FTIR spectra for all the samples

Sample	Band position (cm ⁻¹)		
	First	Second	Third
ZnAl ₂ O ₄	451	545	648
ZnAl _{1.9} Y _{0.1} O ₄	459	545	649
ZnAl _{1.8} Y _{0.2} O ₄	459	547	651
ZnAl _{1.7} Y _{0.3} O ₄	464	547	653

3.2. Morphological observations

The morphological investigation results taken from SEM and EDX analyses are shown in Fig. 3. Stacked plate-like grains containing pores in micron size were observed for all the samples. For the samples of ZnAl_{1.8}Y_{0.2}O₄ and ZnAl_{1.7}Y_{0.3}O₄, the sphere-like nanoparticles on these plate-like surfaces were detected. The addition of Y into the spinel structure affected the morphology. The EDX reports verified the purity of the samples and confirmed the influence of Y into spinel structure at increasing amounts. But, the as-detected amount of Y was not excessive, that is, the penetration of Y was limited.

4. Conclusions

In this study, we investigated the effects of Y-doping on the crystal structure and morphology of the well-known spinel-type of ZnAl₂O₄ structure. Four ZnAl₂O₄ samples were prepared by a wet chemical method, and their characterizations were carried out by using XRD, FTIR, SEM, and EDX methods. With the addition of Y, the following results were observed. The average value of the crystallite size decreased gradually. The lattice parameter and therefore unit cell volume changed. Compared to the un-doped one, the lower crystallinity values for the Y-doped samples were found. Both FTIR and XRD results supported the ZnAl₂O₄ structure for each sample. For samples containing more than 5 at.% Y, the formation of the new phase of Y₂O₃ was observed. The morphological changes were observed, and the purity of the samples was found to be 100%.

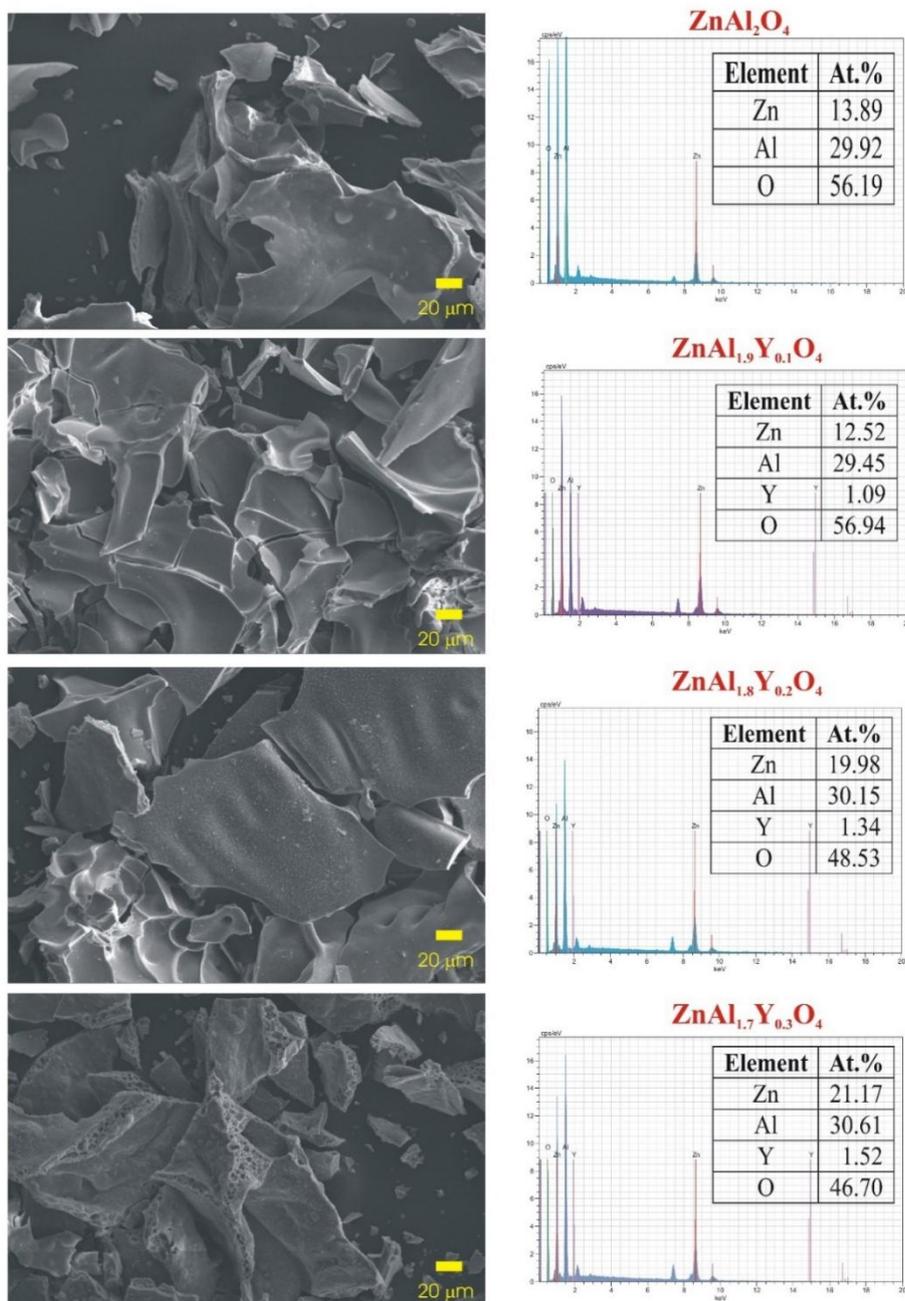


Fig. 3. SEM and EDX results of the as-produced spinel samples

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