



pH and thermoresponsive comb-type grafted hydrogels based on polyethylene glycol diglycidyl ether and monoamino/diamino terminated jeffamines: synthesis, characterization and physicochemical properties

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Abstract

In the present study, the synthesis of thermo- and pH-sensitive comb-type grafted hydrogels based on polyetheramine was performed using polyethylene glycol diglycidyl ether [PEGDGE] as the activator. Monoamino terminated Jeffamine® M2005 was used as the polyether to incorporate the hydrophobic and thermo-sensitive character in the copolymer, while diamino terminated Jeffamine® ED600 was used as the crosslinker to initiate the amine-epoxy ring-opening reaction. These polyethylene glycol [PEG]-polypropylene glycol [PPG] hydrogels present pH responsive properties and thermo-sensitivity due to the presence of cationic functional groups and the Jeffamine moieties, respectively. Fourier-transform infrared (FTIR) spectroscopy and swelling behavior at different pH [2-10] and temperatures [4-50 °C] were applied to examine the physicochemical properties of the hydrogels. The volume-phase transition temperature [VPTT] of the hydrogels was determined based on PPG content and pH of the solution. The physicochemical features of the hydrogels depended on the Jeffamine used and the ratio of Jeffamine units introduced. The maximum swelling capacity of the hydrogels as a function of time was determined at 4 °C and pH 5, while the optimum deswelling capacity was obtained at 40 °C and pH 7.4. Results showed that the dual responsive PEG-PPG based hydrogels may be suitable for potential application as drug delivery system sensors.

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1. Introduction

Stimuli responsive polymeric materials have received great attention over the last years, due to their interesting features with respect to different applications in the field of biomedicine, pharmacy and biotechnology. Generally, these polymeric materials are widely represented by hydrogels composed of either three-dimensional homo or copolymer crosslinked network [1]. These hydrogels' behavior is mainly based on their structural properties as well as environmental conditions. Over the last decades, hydrogels with environmentally responsive properties have been largely applied in smart material research. This class of hydrogels show dramatic volume change in respect to different stimuli such as temperature, pH, ionic activity, magnetic field, electrical, UV or visible light [2, 3]. Thanks to this volume change character, also known as volume phase transition [VPT], various applications such as controlled drug delivery, tissue engineering, catalysts, etc. have been widely

developed. Amongst all, temperature and pH responsive hydrogels have been extensively investigated attributed to their important physicochemical characteristics. In essence, derivatives of poly[N-isopropylacrylamide] [4] and poly[acrylic acid] [5] have proven to be the most used polymers in the preparation of thermo- and pH-sensitive hydrogels, respectively. In addition, some investigated reports on crosslinked polyethylene glycol [PEG]/ polypropylene glycol [PPG] hydrogels have demonstrated to possess temperature responsive properties [6-8]. The interaction between hydrophobic PPG and water molecules tends to show significantly temperature-dependent [9]. On the other hand, PEG, in comparison to other standard polymers, has an exceptional character where is phase separation over a critical point that relies on molar weight with increasing temperature [10].

Different forms of PEG and PPG such as di- and tri-block copolymers also known commercially as pluronic or poloxamers are one of the most widely researched topics, attributed to their thermo-sensitive

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properties particularly in the field of controlled drug delivery and tissue engineering [11-13], paints, coatings and cosmetic formulations [14, 15]. In general, the synthesis of PEG-PPG crosslinked hydrogels has been mostly achieved using different reactive end groups of methacrylate [16, 17] and acrylate [18, 19] via free radical polymerization. However, this technique being air-sensitive has mostly been performed under controlled conditions in closed small-scale environments [20]. Thus, polycondensation and polyaddition polymerization reactions have proven to be the most widely used alternatives for the preparation of such hydrogels [6, 8], considering these reaction methods are not particularly sensitive to water, oxygen or impurity. Moreover, these polymerization reactions are widely applied in the production of industrial epoxy resin by reacting diepoxides with di- or tri-amines. Recently, amino terminated PEG and PPG polymers under the trade name Jeffamine[®] series, manufactured by Huntsman have demonstrated to be ideal not only for the production of epoxy resins, but also in the synthesis of epoxy-amine based hydrogel [21]. Krakovsky et al. in a recent study prepared elastic epoxy based hydrogels by reacting Bisphenol A propoxylate diglycidyl ether with α, ω -diamino terminated Jeffamine ED2003 and ED600 [22]. In another study, Ribeles et al. investigated the thermal behavior of prepared Jeffamine ED2003 based hydrogels [23]. Also, Krakovsky et al. reported the synthesis of an epoxy network based on hydrophobic Jeffamine D series and polyethylene glycol bis[glycidyl ether] [PEGDGE] by analyzing their thermal transitional behaviors [20]. Recently, Anghelache et al. investigated the preparation of thermo-responsive hydrogels that were formed via the reaction of diamino terminated PPG and PEGDGE. Results showed that the volume phase transition was mainly dependent on the PEG/PPG ratio [6].

To date, the synthesis of such hydrogels is not limited solely to the use of diamino functional Jeffamine[®] ED and D series, but monoamino functional Jeffamine [Jeffamine M2005] has also demonstrated efficiency in the synthesis of temperature sensitive hydrogels. Typically, this functional Jeffamine[®] M2005 composed of monoamino terminated polyoxyethylene-block-polyoxypropylene [POE-POP] has been used in the functionalization of polysaccharides to form comb-type grafted thermo-responsive hydrogels [24, 25]. Normal types of temperature sensitive PEG / PPG based hydrogels with different structure have been extensively prepared. [6, 20, 22, 23]. However, in terms of fast response with respect to the stimuli responsiveness, one of the useful ways to improve response rates is via the adaptation of

the hydrogel's structure at molecular level by grafting on the backbone of the polymers [17, 18]. In our previous studies, we prepared and compared PEG-PPG based normal- and comb-type grafted hydrogels and investigated their fast response rate to pH and temperature. Results depicted comb-type grafted hydrogels with the fastest response rates [26]. In addition, the volume phase transition temperature [VPTT] of the hydrogels depended mostly on the PEG-PPG ratio [6, 8]. In this study, PEG-PPG based thermo- and pH sensitive comb-type grafted cationic hydrogels were successfully prepared via amine-epoxy ring opening reaction by varying PPG ratio. The effects of grafted PPG content, swelling and deswelling capacity as a function time as well as solubility fractions of the hydrogels were analyzed systematically at varying temperatures and pH conditions. In addition, the VPTT changes of hydrogels were investigated following the difference in PPG content and solution pH. Accordingly, it was observed that PPG ratio is vital in achieving efficient thermo-responsive hydrogels with rapid response and low solubility. The proposed novel comb-type cationic hydrogels show great potential for applications in various fields such as drug delivery, actuators, and smart sensors.

2. Experimental

2.1. Materials

In the preparation of the epoxy networks, α, ω -diamino terminated polyoxypropylene-block-polyoxyethylene-block-polyoxypropylene [Jeffamine ED600] and monoamino terminated polyoxyethylene-block-polyoxypropylene [Jeffamine M2005] of average molecular weights 528 and 2090 g/mol, respectively, were supplied by Huntsman [Texas, USA]. Polyethylene glycol bis[glycidyl ether] [PEGDGE] of average molecular weight 500 g/mol was purchased from Sigma-Aldrich [Darmstadt, Germany]. Scheme 1 displays the chemical formulas of PEG and PPG based reactants. Toluene was used as the extracting solvent for non-reacted molecules was supplied by Sigma-Aldrich. AMC-2 catalyst [Aerojet Chemicals, Rancho Cordova, CA], composed of 50% trivalent organic chromium complexes and 50% phthalate esters was used to minimize possible epoxy homopolymerization. All obtained products were dried under vacuum at 40 °C for 48 hours before use.

2.2. Preparation of comb-type grafted PEG-PPG Hydrogels

Five different networks were prepared based on the initial molar concentrations of the reactive groups

$[r = 2[\text{NH}_2]_0/[\text{E}]_0]$, where r is the molar ratio of amine $[\text{NH}_2]$ to epoxy groups.

Catalytic amount of AMC-2 catalyst (1 drop) was added to this composition as a catalytic inhibitor of side reactions. All reactants in the composition mixture were first stirred homogeneously at 100 °C for 15 min and then poured into silicon molds. In these molds, the reactions were performed under nitrogen atmosphere at 120 °C for 48 h. The obtained gels based on hydrophobic Jeffamine® M2005 to PEG diepoxide mole ratio were labeled JM0, JM10, JM20, JM30, and JM40 as shown in Table 1.

At the end of this reaction phase, non-reacted soluble fractions in the hydrogel networks were removed via a

triple extraction step using toluene. The final products were carefully dried first in open air and then at 40 °C under vacuum for about 48 h. The soluble fraction (SF) was calculated using the following equation:

$$\text{SF (\%)} = \frac{W_0 - W}{W_0} \times 100 \quad (1)$$

where, W_0 and W are the weights of the hydrogels before and after purification, respectively.

FTIR spectrum of dried hydrogels was obtained using Shimadzu 8201 FT infrared spectrophotometer at a resolution of 4 cm^{-1} in the range of 4000–400 cm^{-1} .

Table 1. Chemical composition of PEG-PPG based hydrogel with soluble fractions

Hydrogel Code	Diepoxy		JM2005		JED600		SF %
	g	mmol	g	mmol	g	mmol	
JM0	1.00	2.00	0.00	0.00	0.53	1.00	6.29
JM10	1.00	2.00	0.41	0.20	0.47	0.90	12.20
JM20	1.00	2.00	0.84	0.40	0.42	0.80	24.23
JM30	1.00	2.00	1.25	0.60	0.37	0.70	31.99
JM40	1.00	2.00	1.67	0.80	0.32	0.60	39.60

2.3. Swelling analysis

The swelling behavior of the synthesized hydrogels with respect to change in pH and temperature was evaluated by immersing weighted hydrogels into the different pH buffer solution of 2.5, 5.0, 7.4, and 10.0 as well as different temperatures from 4 to 50 °C for 24 h. The ionic strength of all pH buffer solutions was adjusted to 0.1 M beforehand. Once the swollen hydrogels reached equilibrium, they were separated from the buffer solution, blotted with filter paper and then measure accurately in triplicates and the average value recorded. The swelling ratio [SR] was subsequently calculated following the equation below.

$$\text{SR} = \frac{W_s}{W_d} \quad (2)$$

where, W_s and W_d are the weights of the equilibrium swollen and dried gels, respectively.

The dynamic swelling behaviors of the hydrogels were analyzed by calculating the change in SR as a function of time at 4 °C in pH 7.4 buffer solutions. At regular time intervals, the hydrogel samples were removed from the buffer solutions, blotted, and weighed to

calculate the water retention using the following equation:

$$\text{SR}_t = \frac{W_t}{W_d} \quad (3)$$

where, W_d represents the weights of the dried samples and W_t represents the weights of the swollen hydrogels at time t .

2.4. Deswelling capacity

The deswelling rate of the hydrogels was investigated using swollen samples in pH 7.4 buffer solution at 4 °C for 24 h and then transferred to an oven of temperature 40 °C. At this temperature, the weight difference of the hydrogels was gravimetrically determined at varying time intervals as described above. The water retention [WR] percentage was calculated using the equation below.

$$\text{Water retention} = \frac{W_t - W_d}{W_s} \times 100 \quad (4)$$

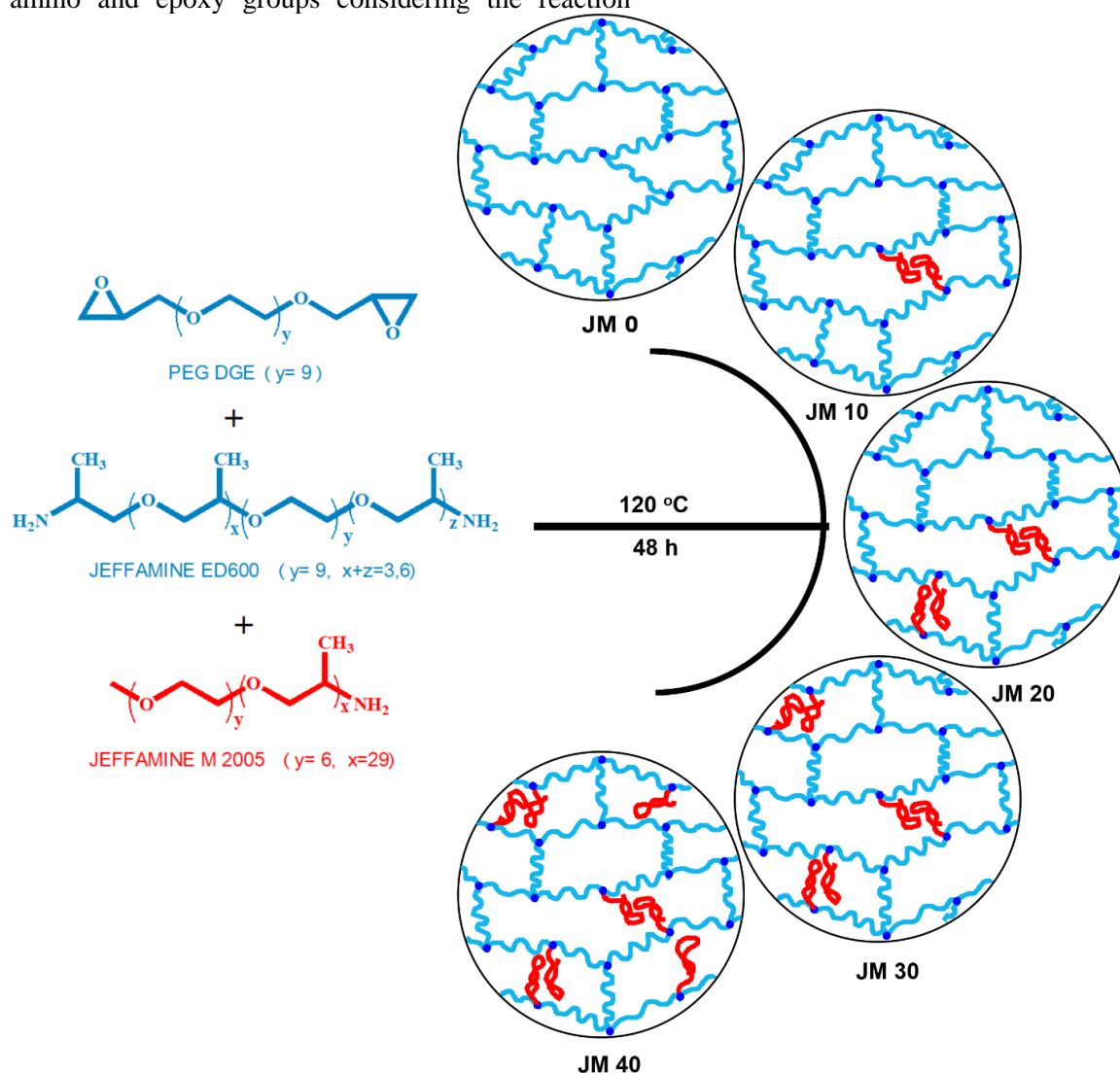
where, W_s represents the weights of equilibrium swollen hydrogels at 40 °C, W_t represents the weights of hydrogels at time t and W_d represents the weights of dried samples.

3. Results and discussion

3.1. Synthesis and characterization of PEG-PPG based comb-type grafted hydrogels

Five different compositions of hydrogels were synthesized via ring-opening reactions by reacting Jeffamine® M2005 and PEGDGE using Jeffamine® ED600 as the crosslinking agent. The schematic reaction processes are depicted in Scheme 1. The various hydrogel networks are formed by increasing the mole ratio of the monoamino-terminated polymer. A constant molar ratio of 1:2 was used between the amino and epoxy groups considering the reaction

capability of one primary amines being able to bind with two epoxy rings. As observed in the reaction mechanism shown in Scheme 2, primary amines react with an epoxy moiety to form secondary amines followed by possible second reaction where another epoxy ring can be opened by secondary amines to form tertiary amine compounds. In addition, hydroxyl groups formed as intermediates during the ring-opening reaction process may participate by reacting with epoxide rings as side reactions. Thus, the use of AMC-2 catalyst was incorporated as an inhibitor to eliminate side reactions generated by hydroxyl groups [27].

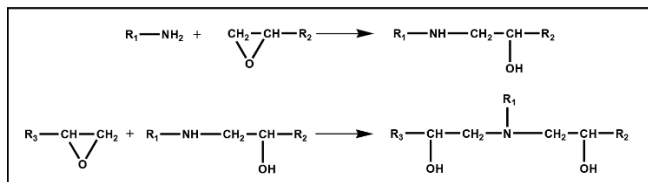


Scheme 1. Illustration of chemical reactions involved in the preparation of comb-type grafted PEG-PPG based hydrogels.

In general, during the preparation of such hydrogel networks, defects often exist described by loops and pendant links. These defects normally known as soluble fractions demonstrates negative effects during the characterization and application of the final product. Therefore after synthesis, it is essential for a

suitable solvent to be used in the extraction of the comb-type grafted network, toluene was used as a suitable solvent to extract unreacted soluble PPG and PEG residues in the hydrogel by washing several times. For these hydrogels, an increase in the amount of Jeffamine M2005 increased the amount of soluble

fractions from 6.3% to 39.6% for JM0 and JM40, respectively. This is attributed to the decreasing amount of crosslinker and the entanglement of high molecular weight Jeffamine M2005 in the hydrogel network [20].



Scheme 2. Schematic reaction mechanism representation of primary amines with epoxy moieties in the formation of epoxy networks.

Fourier transform infrared [FTIR] spectroscopy was used to analyze the functionality of the hydrogels. Figure 1 depicts the FTIR spectra for varying ratio of PPG content for dried comb-type grafted hydrogels. The characteristic peaks at 846, 947, 1100, 1250, 1295, 1347, and 1464 cm^{-1} were attributed to stretching vibrations for the polyether chains. The bands at 756 and 911 cm^{-1} were assigned to the typical stretching and vibrations of epoxy rings which disappeared after the reaction [28]. Increase in the amount of incorporated Jeffamine M2005 was confirmed by the increasing intensity of symmetrically deformed and asymmetrically spread peak of PPG methyl groups at 1373 and 2969 cm^{-1} , respectively [6]. Also, the broad band observed at 3454 cm^{-1} relates to hydroxyl [-OH] groups formed during the ring-opening reaction process.

3.2. Effect of contact time on the swelling capacity of hydrogels

The effect of hydrogel swelling as a function of time was investigated at a constant pH 7.4 and at a temperature of 4 °C. The obtained results are illustrated in Figure 2. Swelling analysis performed at 4 °C was due to the cloud point temperature of Jeffamine® M2005 determined as 18 °C [29]. All synthesized hydrogels demonstrated to reach equilibrium swelling within 24 h. Based on formulated samples, swelling capacity of hydrogels increased with increasing amount of Jeffamine® M2005. Therefore, the equilibrium swelling of the hydrogels were in the magnitude of JM40>JM30>JM20>JM10>JM0. Crosslinking density in hydrogels plays a vital role in their network stability. A gradual increase in the amount of Jeffamine® M2005 decreased the crosslinking density of the hydrogels. However, hydrogel samples with high crosslinking density reached equilibrium swelling faster than lower crosslinked hydrogels due to the hydrophobic nature of

Jeffamine® M2005 that tend to slow water penetration into the hydrogel network.

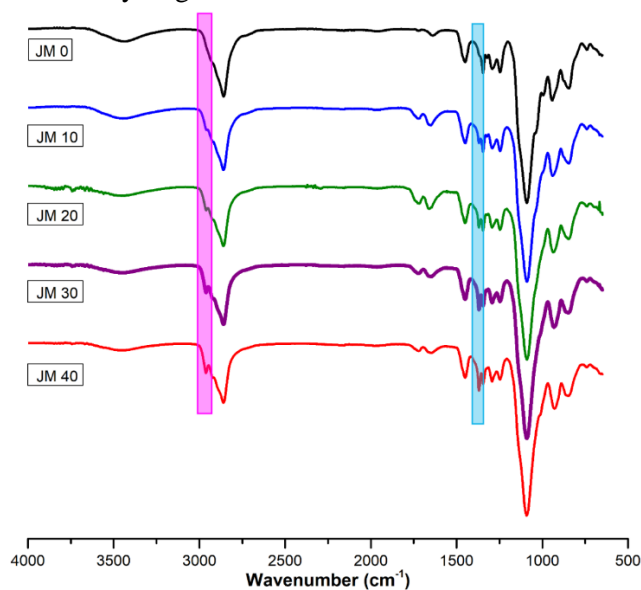


Figure 1. FTIR spectra of the prepared hydrogels.

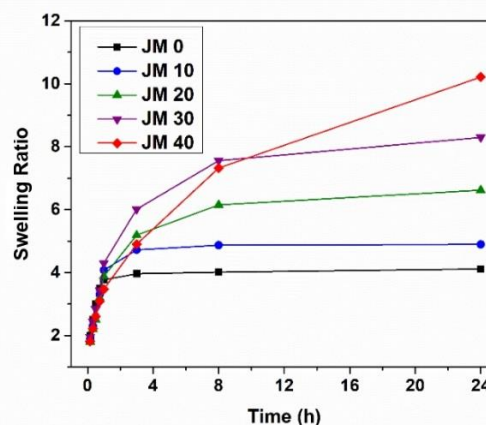


Figure 2. Swelling capacity of PEG-PPG based hydrogels as a function of time at 4 °C and pH 7.4 buffer solution.

3.3. Effect of pH on the swelling capacity of hydrogels

The effect of pH on equilibrium swelling of the hydrogels was evaluated at varying pH of 2.5, 5.0, 7.4 and 10.0 at constant temperature of 4 °C. The deduced results are summarized in Figure 3. The prepared hydrogels are composed of cationic amine components such as tertiary amines or unreacted secondary/primary amines. These functional groups play an important role in the swelling capacities of the hydrogels with respect to medium pH. Maximum swelling capacities were determined at pH 5.0 as 4.69, 6.31, 7.93, 10.73, and 12.22 g/g for JM0, JM10, JM20, JM30, and JM40, respectively. Considering the high acidity of pH 2.5,

the obtained lower swelling capacities as compared to pH 5.0 for all hydrogels was attributed to the excess presence of H⁺ ions in solution that in tend reduced the osmotic pressure difference between outside and inside of the hydrogels [30], thus directly decreasing the swelling ability of the hydrogels. By the increasing pH to 7.4, swelling capacity of the hydrogels gradually decreased to 4.11, 4.89, 6.61, 8.29, and 10.21 g/g for JM0, JM10, JM20, JM30, and JM40, respectively. This decrease was related to decreasing charge density on hydrogels as pH increases thereby decreasing electrostatic interaction between hydrogels and water molecules [31]. However, swelling ratios of hydrogels did not decrease as much as before with increasing the pH from 7.4 to 10.0 due to the low electrostatic interaction change.

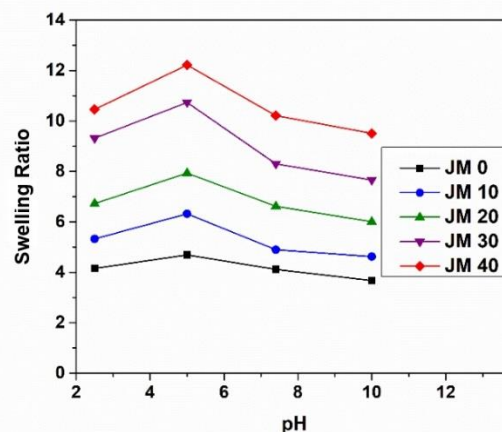


Figure 3. Swelling capacity of PEG-PPG based hydrogels at different pH and constant temperature of 4 °C.

3.4. Temperature response of hydrogels based on swelling analysis

The thermo-responsive properties of the prepared comb-type grafted hydrogels were evaluated by determining swelling capacity at different temperature values ranging from 4 to 50 °C at constant pH 5.0 and 7.4. Based PPG-containing hydrogels, The decrease in swelling capacity of hydrogels with temperature indicates that they are thermo-sensitive [

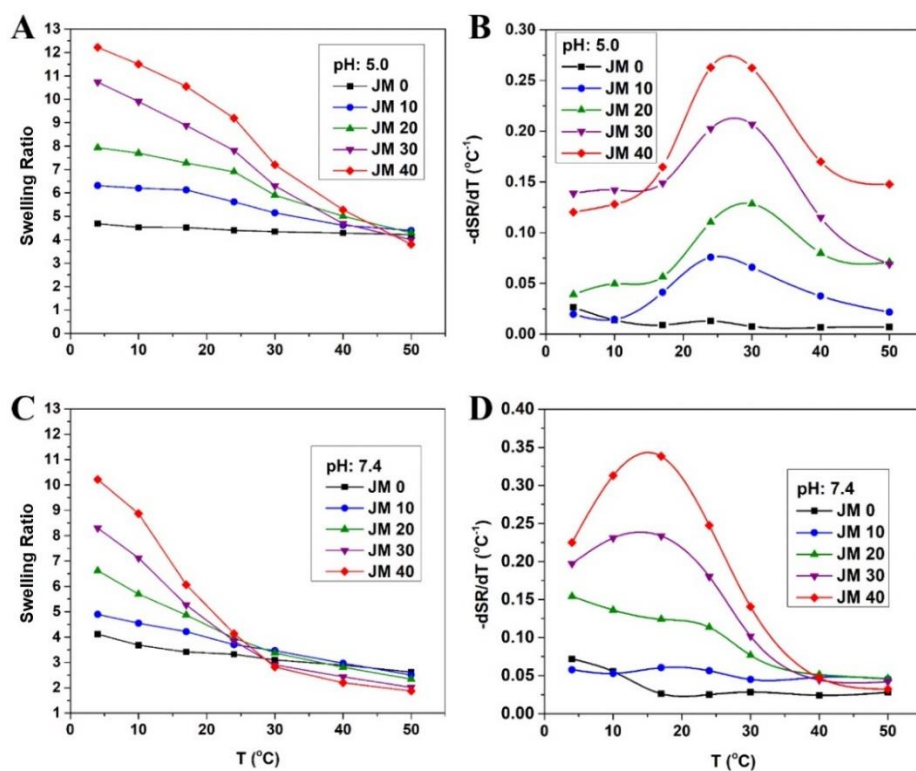


Figure 4. The swelling capacity of PEG-PPG based hydrogels as a function of temperature change A) original curves at pH 5.0, B) derivative curves at pH 5.0, C) original curves at pH 7.4, and D) derivative curves at pH 7.4.

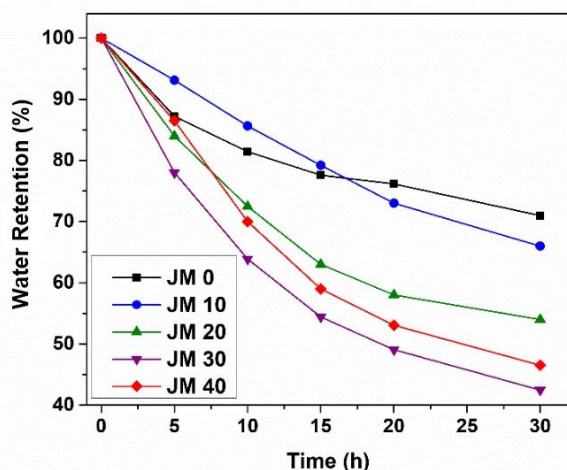


Figure 5. Water retention dependence on the deswelling time of PEG-PPG based hydrogels as the water temperature changes from 4 to 40 °C.

4. Conclusions

Crosslinked PEG-PPG thermo- and pH-sensitive hydrogels based on Jeffamine® M2005, Jeffamine® ED600, and PEGDGE were synthesized and characterized physico-chemically. The thermo- and pH-responsive behavior of hydrogels were evidenced via appropriate swelling measurements. Jeffamine® M2005 induced interesting thermosensitive properties in the hydrogels due to its preponderantly intramolecular or intermolecular interactions and hydrophobic character. At high temperature, the swelling capacity of the hydrogels was mainly controlled by PPG concentration, which indicated an increase in swelling with increasing PPG hydrophobic content. While at lower temperature, the swelling ability was majorly controlled by crosslinking density that demonstrated the hydrogels swelling increased with decreasing crosslinker ratio. Comparatively, deswelling analysis showed that JM30 deswelled faster than JM40 due to its higher crosslinking density and suitable thermo-responsive properties. Thus, depicting JM30 as the most suitable thermo-responsive hydrogel with highest sensitivity and lower soluble fractions than JM40. In addition, VPTT of the PEG-PPG based hydrogels demonstrated to be in close agreements with the phase separation temperature of Jeffamine® M2005 at pH 7.4. In conclusion, the prepared dual sensitive PEG-PPG hydrogels have chance for interesting potential applications in controlled drug delivery like our previous study [26]. Further studies are in development to appreciate their performances in this field.

Conflict of Interests

The authors declare no conflict of interest.

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